LISTING OF CLAIMS:

- 1. (original) An easy open end comprising a polyester resin film having about 5 minutes or shorter half crystallization time and about 0.04 or smaller plane orientation coefficient at thicknesses from about 10 to about 30 µm on at least one side of a steel sheet, the easy open end being provided with a tear-off groove having a cross sectional shape with curvatures from about 0.1 to about 1 mm.
- 2. (original) The easy open end as in claim 1, wherein the polyester resin is a polymer of ethylene glycol with at least one dicarboxylic acid selected from the group consisting of terephthalic acid and isophthalic acid.
- 3. (original) The easy open end as in claim 1, wherein the polyester resin is a polymer of terephthalic acid with at least one glycol selected from the group consisting of ethylene glycol and butylene glycol.
- 4. (previously presented) The easy open end as in claim 1, wherein the polyester resin is a copolyester.
- 5. (original) The easy open end as in claim 1, wherein the polyester resin is a mixture of polyethylene terephthalate and polybutylene terephthalate.

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- 6. (original) The easy open end as in claim 1, wherein the polyester resin is a copolyester in which about 94 to about 98% by mole of a polybasic acid components is a terephthaloyl component.
- 7. (previously presented) The easy open end as in claim 2, wherein the polyester resin is a copolyester of terephthalic acid, isophthalic acid, and ethylene glycol.

8-9. (canceled)

- 10. (previously presented) The easy open end as in claim 2, wherein the polyester resin is a copolyester.
- 11. (previously presented) The easy open end as in claim 3, wherein the polyester resin is a copolyester.
- 12. (previously presented) The easy open end as in claim 6, wherein the polyester resin is a copolyester of terephthalic acid, isophthalic acid, and ethylene glycol.